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## ABSTRACT OF THE DISCLOSURE

The postal envelope form system that has return address information preprinted on both the outgoing and reply envelopes, utilizes white areas and colors to improve delivery accuracy, and positions delivery point barcoding outside an area smeared by post office processing equipment. The postal envelope form system balances requirements created by the post office and those inherent in narrow carriage impact printers in a product that provides extensive information throughout each part, while being able to qualify for postage discounts. Methods making and using the system are also provided. These include ways to bolster a right edge against damage, create a form having appropriate strength and durability while being light enough to qualify for postal discounts.